



Edge Trimmers

TRUTKA7



Description

- 3-way reversible cutters
- Cutter mounts available for 0° and 15°- 60 and for R2-R3-R4 radii
- For bores from 35 mm diameter
- Machine can be ordered with or without tools to facilitate individual configuration

Technical Data

Bevel angles		30°		45°		60°	
Max. bevel length (ls)		ls	hs	ls	hs	ls	hs
Max. bevel height (hs)							
Steel 400 N/mm ²	mm	7	6.1	7	4.9	7	3.5
Steel 600 N/mm ²	mm	3.7	3.1	3.7	2.5	3.7	1.8
Steel 800 N/mm ²	mm	2.3	1.8	2.3	1.6	2.3	1.1
Aluminium 250 N/mm ²	mm	10	6.5	10	6.4	10	5
Minimum sheet thickness	mm	1.5 + hs					
Smallest inner radius	mm	18					
Smallest hole diameter Ø	mm	35					
Working speed up to	m/min	4					
Rated input power	W	1700					
Weight	kg	3.9					
Length/width	mm	397/149					

Consumables

Cutter	set of 3, 1241780	set of 10, 1232627
Cutter radius 2	set of 3, 1693743	set of 10, 1232676
Cutter radius 3	set of 3, 1693742	set of 10, 1232671
Cutter radius 4	set of 3, 1693629	set of 10, 1630310
Cutter CR	set of 3, 1241851	set of 10, 1232628
Cutter CR radius 2	set of 3, 1693744	set of 10, 1232691
Cutter aluminium	set of 3, 1241852	set of 10, 1232629
Cutter edge radius 2/4	set of 3, 1266783	set of 10, 1266784
Cutter radius 3 coated (for plasma application)		set of 2, 1320642
Lubricating grease G1	25 g	0344969
Lubricating grease G3	100 g	0353969
Punch and nibble oil (steel)	500 ml	0103387
Punch and nibble oil (aluminium)	1000 ml	0125874

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Accessories

Cutter mount 15° with blade wheel Ø 29.6 x 11.6 mm (h) for 3 cutters	1412639	Cutter mount R 2-sided plasma with blade wheel	1484142
Cutter mount 20° with blade wheel Ø 29.6 x 11.6 mm (h) for 3 cutters	1619933	Blade wheel cpl. 15°–25° Ø 29.6 x 11.8 mm	1414170
Cutter mount 25° with blade wheel Ø 29.6 x 11.6 mm (h) for 3 cutters	1419177	Blade wheel cpl.. 30°–40° Ø 29.6 x 12.3 m	1237495
Cutter mount 30° with blade wheel Ø 29.6 x 12.3 mm (h) for 3 cutters	1237683	Blade wheel cpl. 45°–60° Ø 22 x 12.5 m	1214439
Cutter mount 35° with blade wheel Ø 29.6 x 12.3 mm (h) for 3 cutters	1256570	Blade wheel for thin sheet Ø 22 x 14.5 m	1237451
Cutter mount 40° with blade wheel Ø 29.6 x 12.3 mm (h) for 3 cutters	1620265	Special wheel for cutter mount R2	1294750
Cutter mount 45° with blade wheel Ø 22 x 12.5 mm (h) for 3 cutters	1227954	Special wheel for cutter mount R4	1294749
Cutter mount 50° with blade wheel Ø 22 x 12.5 mm (h) for 3 cutters	1429605	Blade wheel cpl. R (Ø19.75)	1227953
Cutter mount 55° with blade wheel Ø 22 x 12.5 mm (h) for 3 cutters	1251684	Blade wheel R plasma	1484526
Cutter mount 60° with blade wheel Ø 22 x 12.5 mm (h) for 3 cutters	1257861	Blade wheel cpl. R2 Plus	1266024
Cutter mount R with blade wheel Ø 20 mm for 3 cutters	1663473	Blade wheel cpl. R4 Plus	1264586
Cutter mount R2 with blade wheel For edge radius 2 mm, sheet thickness 1.5 - 2.5 mm	1265985	Supporting plate Ø 76 cpl.	1315258
Cutter mount R4 with blade wheel For edge radius 4 mm, sheet thickness 2.5 - 5.5 mm	1264547	Front edge cutter mount	1645165
		Lamination shett (5 Stück)	1234851
		Deburring plate cpl.	1236998
		Distance plate and safety plate	1265501
		Chip box	1236997
		Box for small parts	0353966
		Protective eyewear	2488915
		Work station. for small parts	1404742
		Head key wrench	0353531
		TORX–screwdriver TX 15x60	0353793
		Socket wrench	1241272
		Single head wrench	0068012
		TRUMPF Box M3	1770951

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